

HYUNDAI KIA | HS 630 | 2007 | FANUC 18i - MB

HORIZONTAL MACINING CENTRE



MODEL

HS 630

YEAR

2007

CONTROLLER

FANUC 18i - MB

The above Info is to the best of our Knowledge, but it's not binding in detail.

TECHNICAL DATA**TABLE**

Table Size	630 X 630 Mm
Max. Load Capacity	1,200 kg
Max. Working Size	Ø 930 X H1,000 Mm
Table Indexing Time	4 Sec
Min. Indexing Angle	1° (0.001°)

TRAVERSE DISTANCE FOR EACH AXIS

X / Y / Z Axis	1,050 / 875 / 375 MM
Distance From Table Surface to Sp. Center	100 ~ 975 MM
Distance from Table Centre to Sp. Nose	150 ~ 1,025 MM
Guide Type	Roller guide

SPINDLE

Spindle Taper	#50
Spindle RPM	8000 RPM
Spindle Power Output (Max/Cont)	22/18.5 Kw
Spindle Torque (Max/Cont)	79.7/67 kgf-m
Spindle Driving Method	2 Steps gear (Built in)

TOOL MAGAZINE

NO. of tools	40 [60/ 90 / 120]
Tool Type	BT 50 [BIG PLUS]
Max. Tool Dia (without adjacent tool)	Ø 125 / Ø245 Mm
Max. Tool length	500 Kg
Max. Tool Weight	15 (33)
Tool Section Method	Fixed address
Tool Change Time	2.6 / 7 Sec
APC	
No of Pallet & APC type	2 pallet & Direct turn
Pallet Change Time	12 Sec

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MACHINE PHOTOS



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