

HYUNDAI | SPT – V30TD | 2000 | YASNAC J50 M

DRILL & TAP CENTER



MODEL

SPT – V30TD

YEAR

2000

CONTROLLER

YASNAC J50 M

The above Info is to the best of our Knowledge, but it's not binding in detail.

TECHNICAL DATA

MACHINE CAPACITY	
Drilling	Dia 20 mm (SAE1045)
Tapping	M 16 x 2.0 p (SAE1045)
Milling	24 cm ² / min (SAE1045)
TRAVEL	
X axis	500 mm
Y axis	300 mm
Z axis	300 mm
TABLE	
Table Size	600 x 380 mm
Table Max. Load	200 Kg
T -Slots	3-12 x 19 mm
TRAVERSE	
Rapid Feed rate (X, Y, Z)	30 x 30 x 30 m / min
Cutting Feed rate	1 ~ 10 mm / min
ACCURACY	
Positioning accuracy	± 0.01 mm/FS
Repeatability	± 0.005 mm
SPINDLE	
SPINDLE Speed	10 ~ 8000 rpm
Spindle Taper Type	ISO NO 30

The above Info is to the best of our Knowledge, but it's not binding in detail.

TECHNICAL DATA

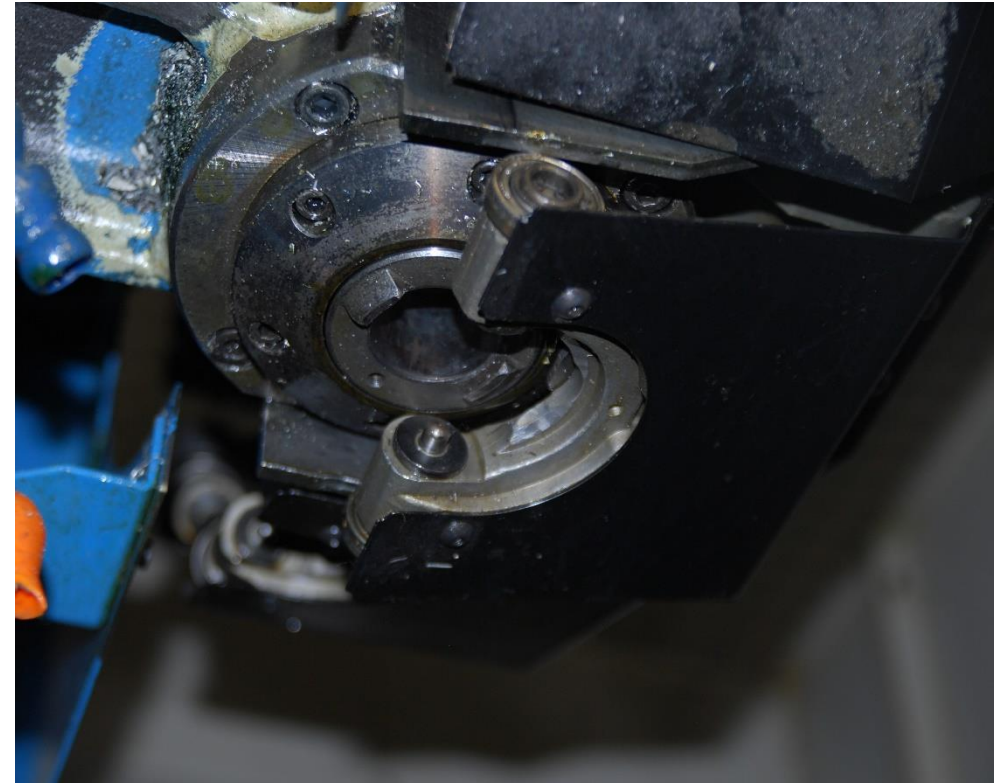
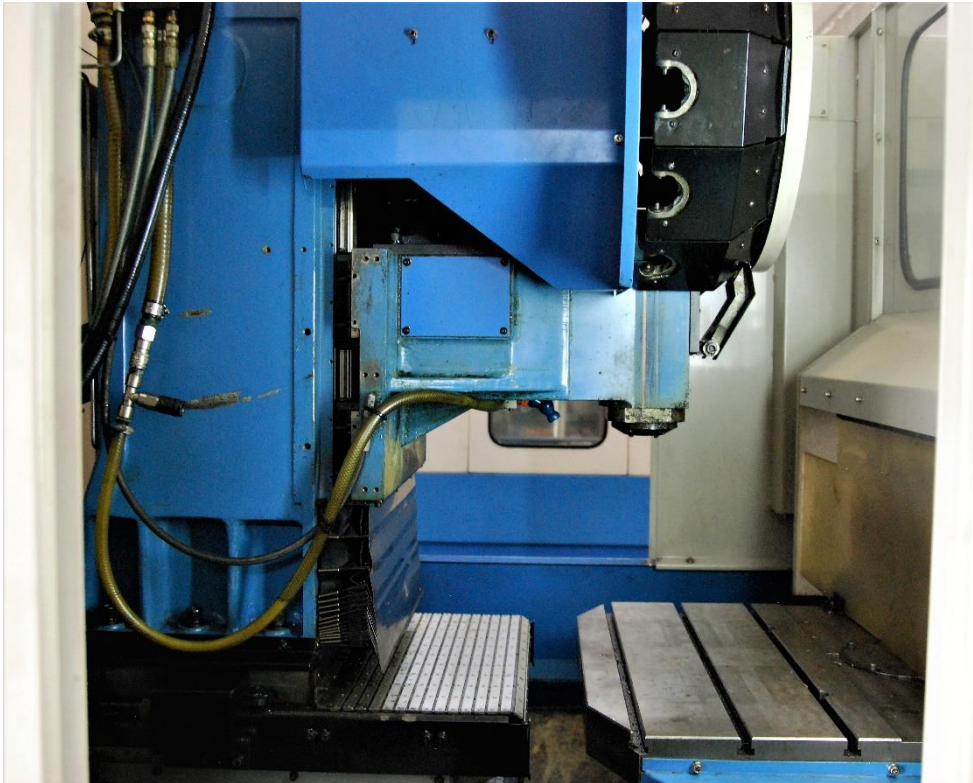
AUTOMATIC TOOL CHANGER	
Tool Shank type	MAS BT 30
Pull Stud	MAS P30T – 1
Tool Capacity	14 EA
Max. Tool Diameter	80 mm
Max. Tool Length	200 mm
Max. Tool Weight	3 Kg (Total 26 Kg)
Tool Selection Type	Short Distance Random
Tool Change time (Chip to Chip)	2.2 Sec
Tool Change time (Tool to Tool)	1.2 Sec
MOTOR	
Spindle Motor	(30 min/Continuous) AC 5.5/3.7 kW
Axis Feed Motor (X, Y, Z Axis)	0.85 kW
ATC Motor	60 W
POWER SOURCE	
Power Required	AC 220 V_± 10%
Electrical Power Supply	10kVA
MACHINE DIMENSION	
Machine Height	2600 mm
Floor Space	1640 x 2349 mm
Machine Weight (Incl. Nc device)	3500 kg

The above Info is to the best of our Knowledge, but it's not binding in detail.

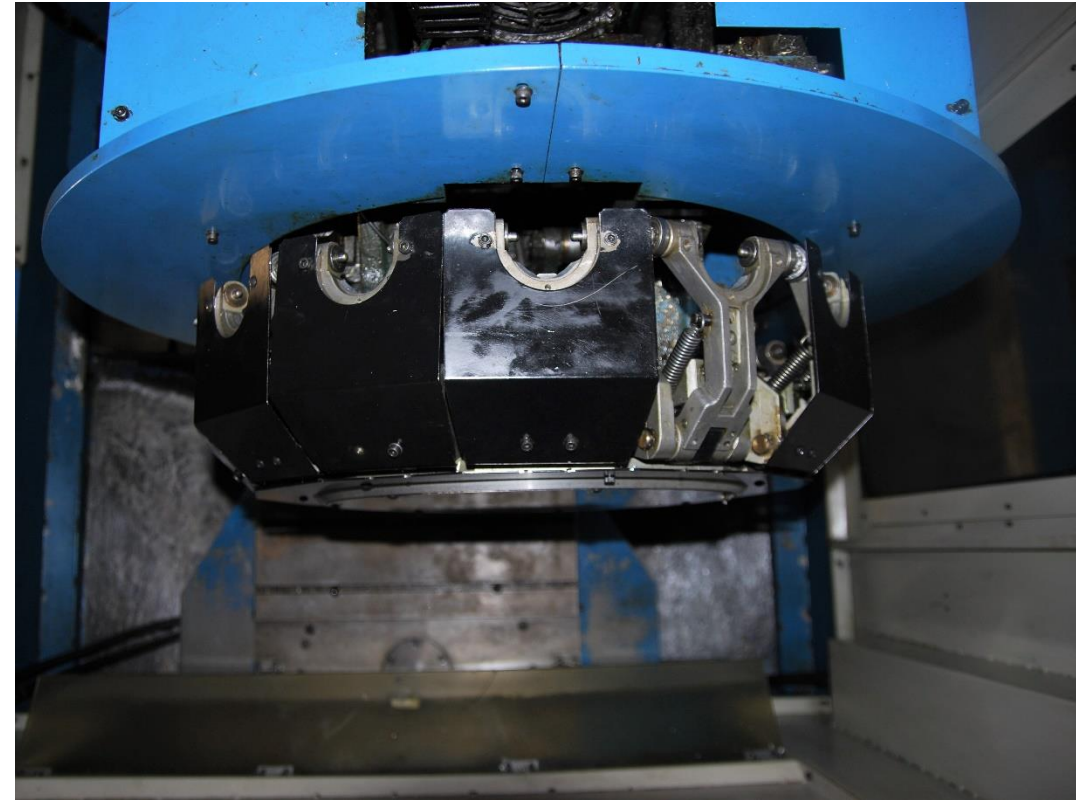
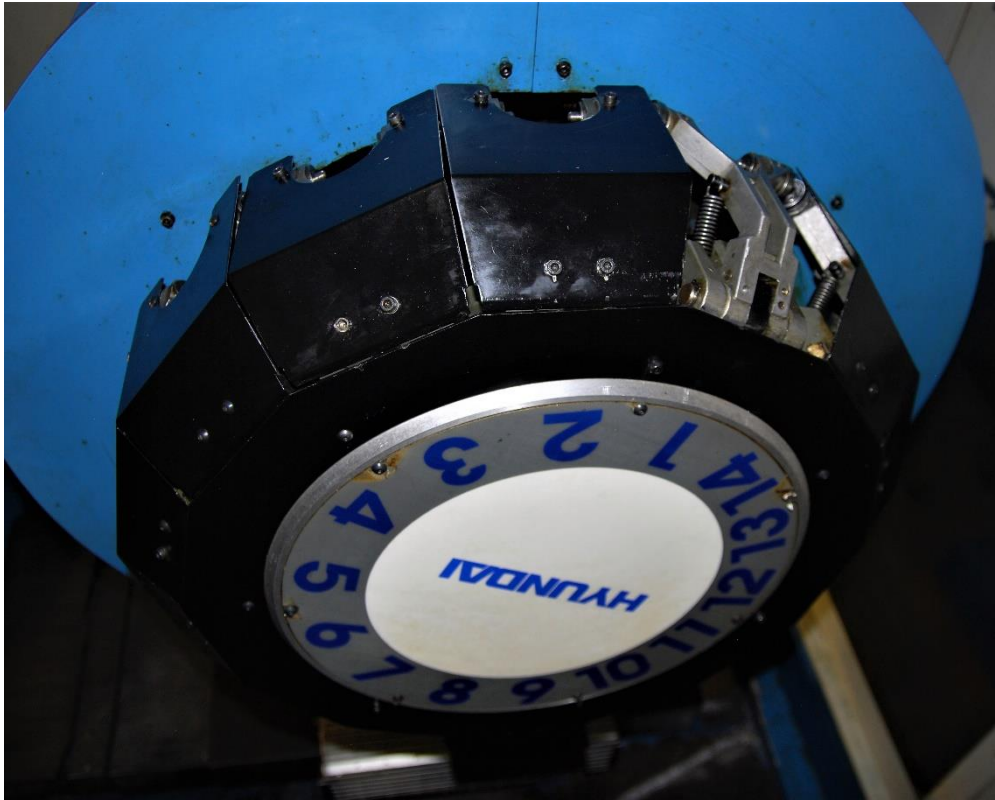
MACHINE PHOTOS



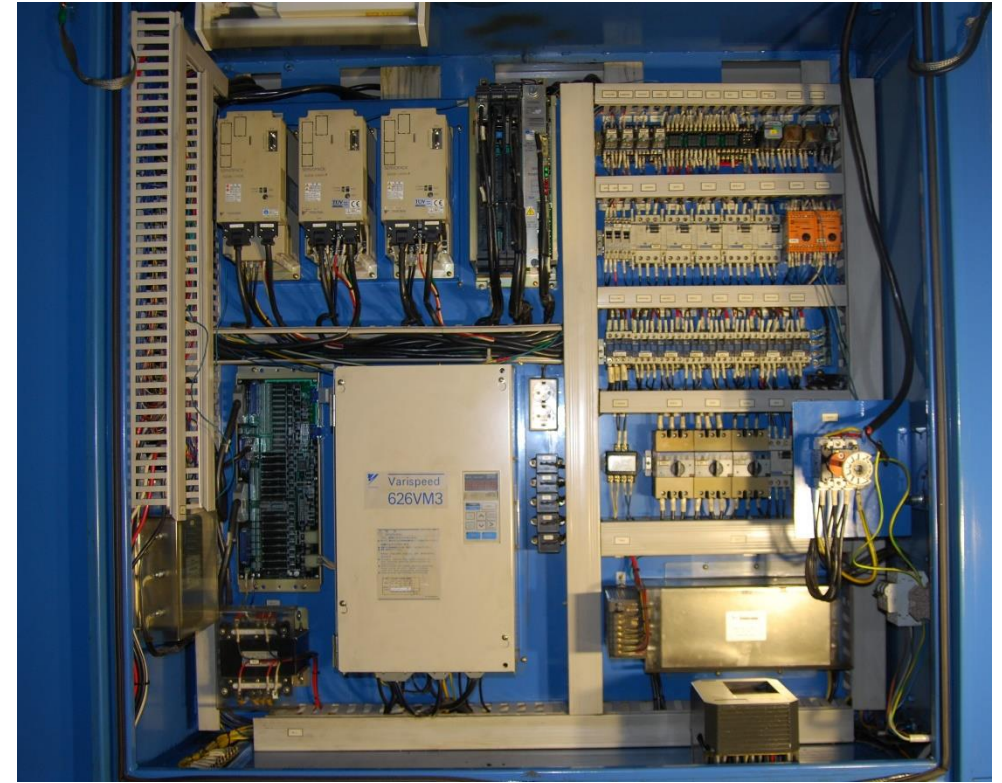
The above Info is to the best of our Knowledge, but it's not binding in detail.



The above Info is to the best of our Knowledge, but it's not binding in detail.



The above Info is to the best of our Knowledge, but it's not binding in detail.



The above Info is to the best of our Knowledge, but it's not binding in detail.