

LEADWELL | LTC – 20P | 1992 | FANUC OT

TURNING CENTRE



MODEL

LTC – 20 P

YEAR

1992

CONTROLLER

FANUC OT

The above Info is to the best of our Knowledge, but it's not binding in detail.

TECHNICAL DATA**WorkSpace & Wear Movements**

<i>Sliding bed Movement Z</i>	620 mm
<i>Cross Sliding Bed Movement X</i>	230 mm
<i>Max. Swingable Diameter</i>	Ø 560 mm
<i>Max. Turn able Diameter</i>	Ø 290 mm
<i>Length of the workpiece</i>	520 mm

Spindle

<i>Type Of Spindle nose</i>	A2 – 6
<i>Spindle Bore</i>	Ø 62 mm
<i>Max. Rod Capacity</i>	Ø 51 mm
<i>Spindle Front Bearing Diameter</i>	Ø 100 mm
<i>Speed Range</i>	5000 v / Min
<i>Spindle Motor, Effective Continuous</i>	11 KW
<i>Spindle Motor, Intermittent 30 Min</i>	15 KW
<i>Chuck, Standard</i>	Ø 210 mm

Shaft Movement X

<i>Fast Feeding</i>	10.000 mm / min
<i>Work Feed</i>	500 mm / rev
<i>Min. Programmable Track</i>	0.001 mm
<i>Repetition Accuracy</i>	± 0.005 mm
<i>Positioning Accuracy</i>	0.005 mm
<i>Ball Screw Diameter</i>	Ø 36 mm

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TECHNICAL DATA**Shaft Movement Z**

<i>Fast Feeding</i>	15.000 mm / min
<i>Work Feed</i>	500 mm / rev
<i>Min. Programmable Track</i>	0.001 mm
<i>Repetition Accuracy</i>	± 0.005 mm
<i>Positioning Accuracy</i>	0.005 mm
<i>Ball Screw Diameter</i>	Ø 36 mm

Tool Revolver

<i>No of Tools</i>	12 St
<i>Position Indexing time</i>	0.7 s / Station
<i>STD. Tool Size, Square</i>	25 mm
<i>STD. Tool Size, Around</i>	Ø 40 mm
<i>Clamping Force</i>	40 KN

Tail Stock

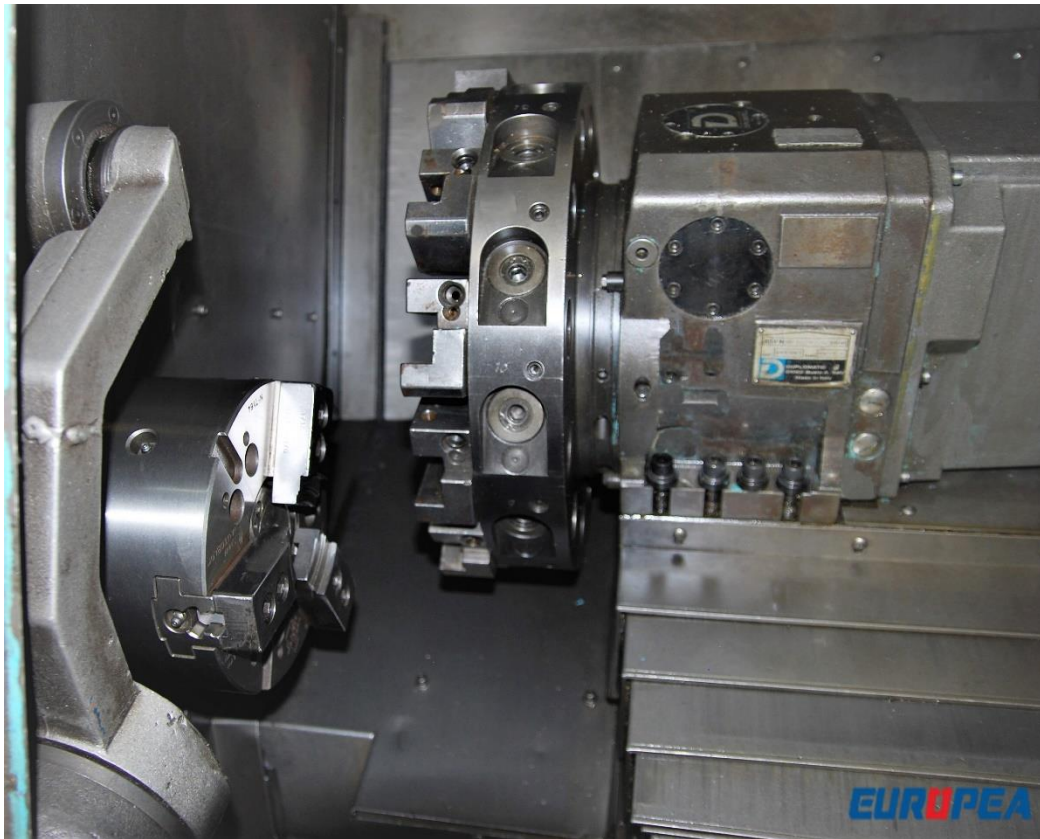
<i>Pin hole Diameter</i>	Ø 75 mm
<i>Pin Hole Movement</i>	100 mm
<i>Clamping Force</i>	3.5 KN

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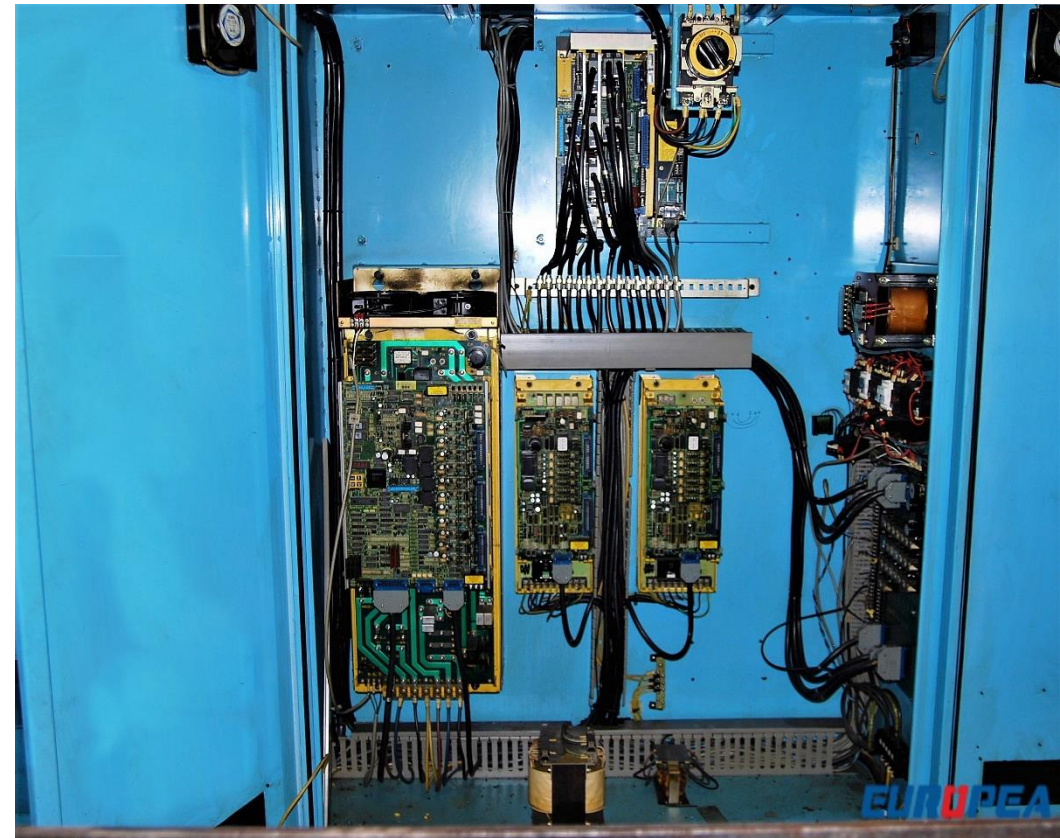
MACHINE PHOTOS



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