

SAJO | HMC 40 | 1989 | FANUC Oi

HORIZONTAL MACHINING CENTRE



MODEL

HMC 40

YEAR

1989

CONTROLLER

FANUC – Oi SERIES

The above Info is to the best of our Knowledge, but it's not binding in detail.

TECHNICAL DATA

TABLE	
Palette Size	400 x 400 mm
See also palette Changer	Alternative 400 x 500 mm
TRAVEL	
X axis Travel (Long Movement)	610 mm
Y axis Travel (Vertical Motion)	550 mm
Z axis Travel (Turbulence)	460 mm
Distance Board Centres – Spindle Centre	± 305 mm
Distance Board Centres – Spindle Nose	115 – 665 mm
Distance Palette – Spindle Centre	50 – 510 mm
SPINDLE	
Spindle Speed	40 – 6000 Min ⁻¹
Power (100 % ED from 220 – 6000 Min ⁻¹)	10 KW
Spindle Diameter in front of the Bearing	90 mm
Spindle Cone	ISO 45
Clamping Force	20 kN

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TECHNICAL DATA

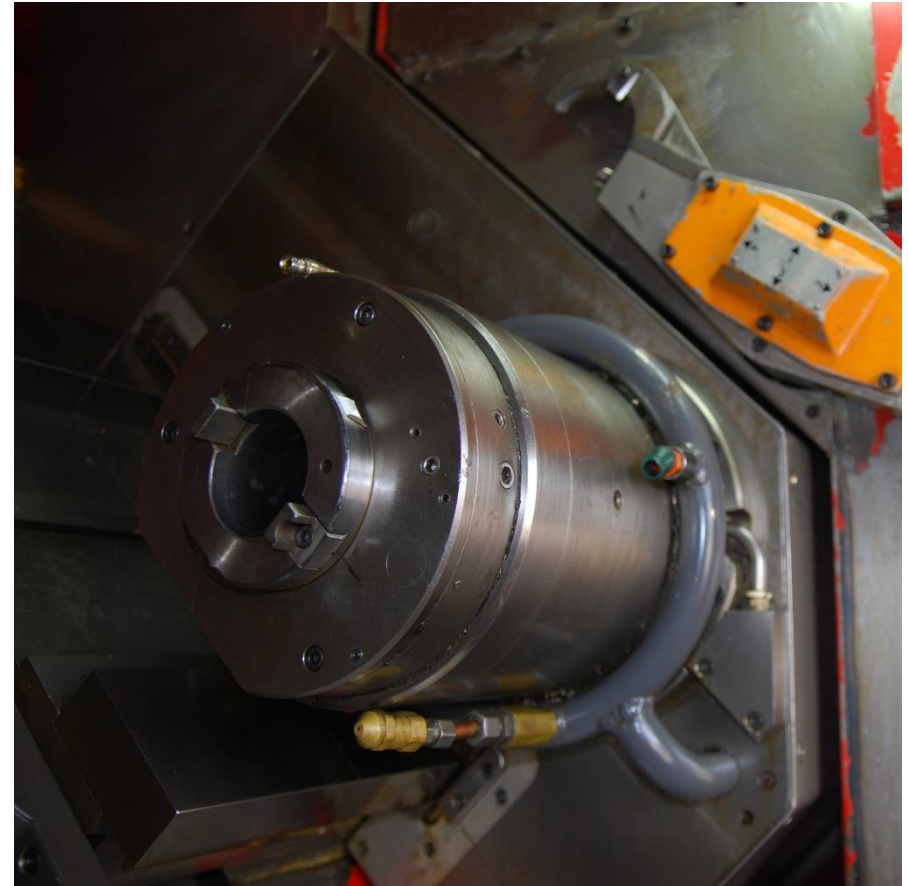
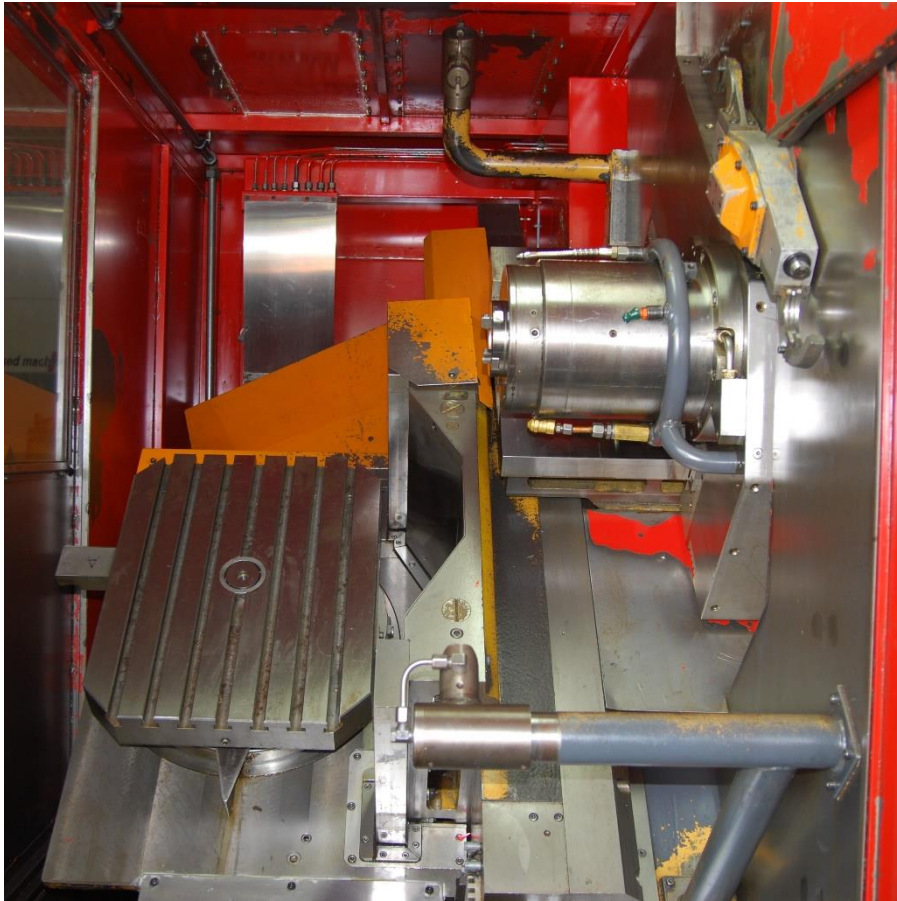
DIVISION	
Index Table	360 x 1 Degree
NC Table	Infinitely
Max Work Piece Weight	300 Kg
Max Tangential Torque on Load Table	2750 Nm
ATC Type	ARM Type
No. Of Tools	90 Pockets
POWER SOURCE	
Main @ 380 V	63 A
TANK CAPACITY	
Cutting Fluid tank capacity	400 L
MACHINE DIMENSION	
Machine Height	2500 mm
Machine with Pallet Exchanger	5310 x 5840 mm
Machine with operator Changer	5530 x 5780 mm
Machine Weight (Incl. Nc device)	7000 Kg

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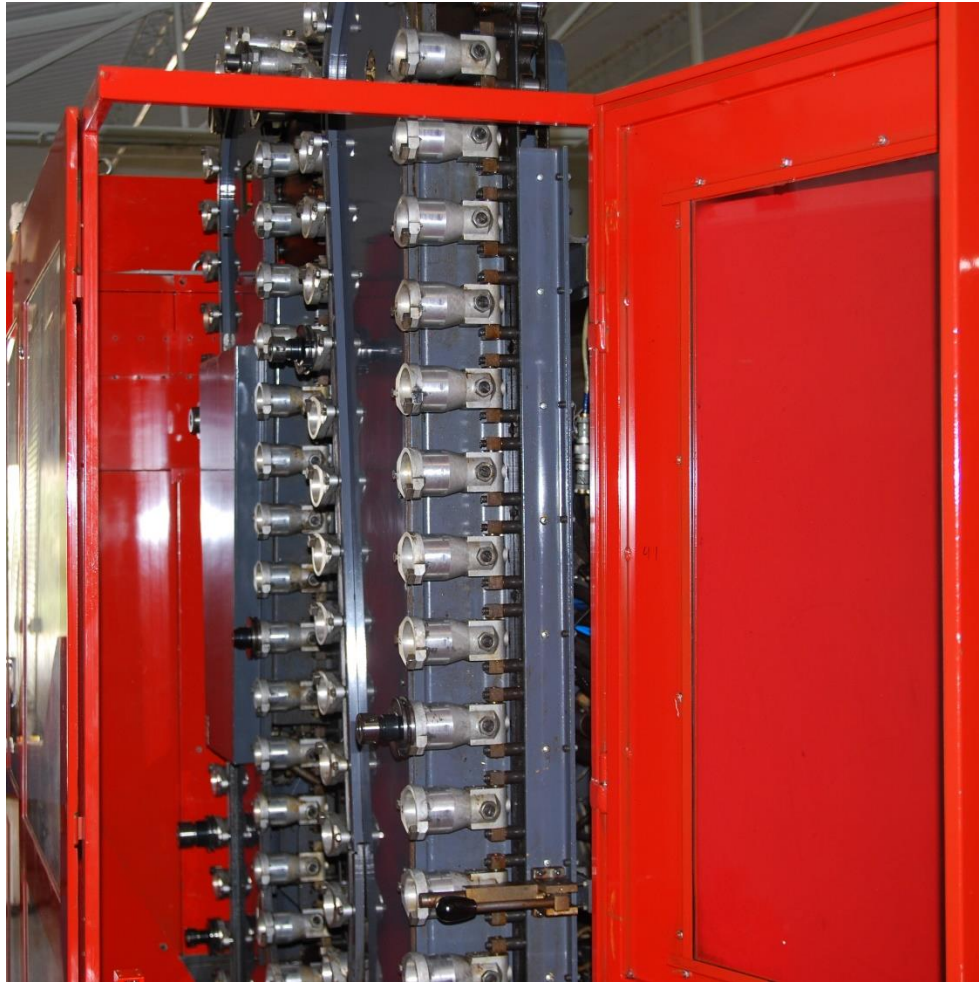
MACHINE PHOTOS



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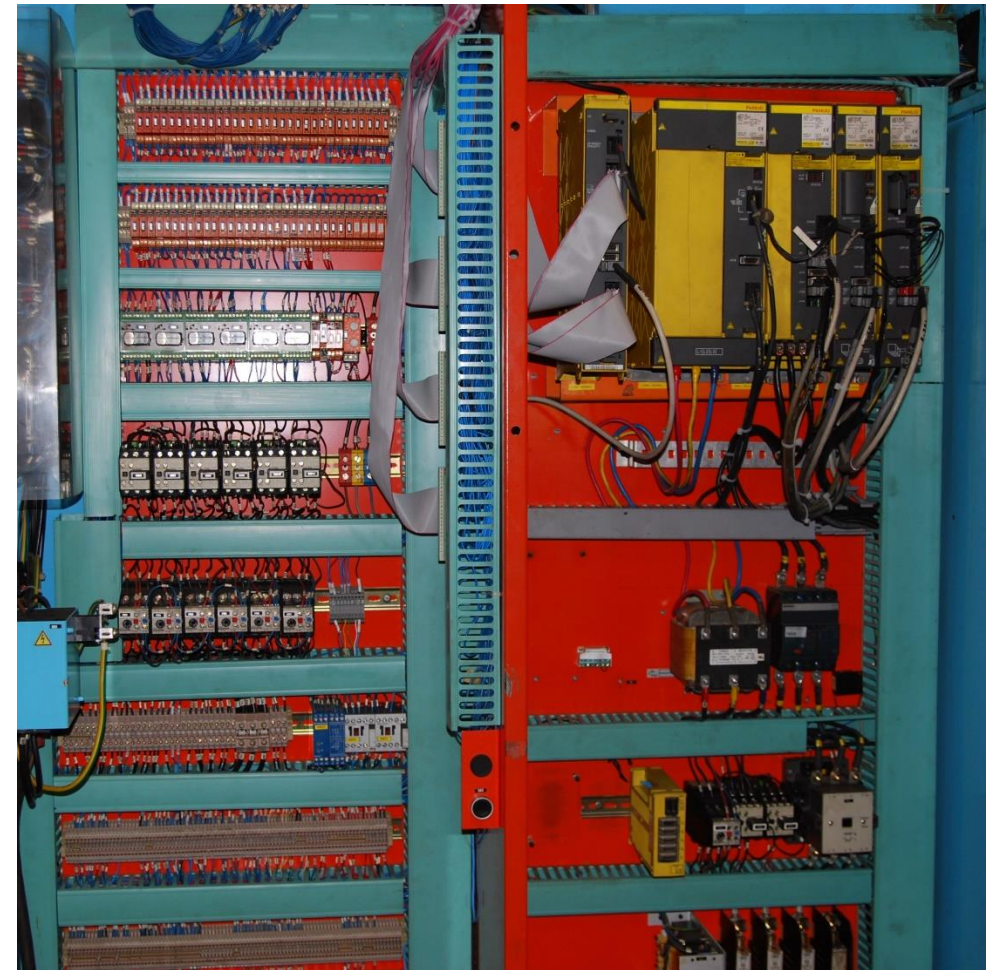
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